

## **MASTIC 3 ROAD CE**

### **Hot-Poured Rubber-Bitumen Mastic**



Sealing cracks and joints represents one of the most effective preventive maintenance jobs on road surfaces: stops water seeping into the non-bondend layers of the road structure, effectively avoids or reduces localised subsidence, elevation and deformations due to ice and thaw, pumping effect, etc..

### The product

MASTIC 3 ROAD CE is a hot poured sealing compound made from a mixture of synthetic rubber, bitumen and adhesive agents.

MASTIC 3 ROAD CE complies with the main requirements of EN 14188-1 norm, with regards to hardness and behaviour stability at high temperatures.

#### Uses

- Filling horizontal joints between concrete slabs or hydrocarbon surfaces (road expansion joints and industrial flooring, joints between metallic structures and concrete).
- Filling cracks in concrete or hydrocarbon surfaces.

### **Properties**

- High elastic recovery.
- Excellent rigidity.
- Does not run at high temperatures (+/-60°C).

### Preparation of the support

The joint/crack must be clean, dry and free from dirt.

To eliminate every residual of humidity with appropriate thermal nozzle to high temperature.

In case of dusty surfaces apply a bituminous primer.

# Melting and applying compound

Melting is carried out in a oil bath smelter fitted with a stirring device and temperature control.

Pouring (Application) temperature:  $\pm 160$ °C.

Critical temperature: max 180°C for 2 h. Temperature maintained in melter: 150/170°C.

Maximum time with maintained temperature: 6/8 hours.

### **Consumption**

Consumption depends on joint/crack section.

For a joint with a section of 1 cm<sup>2</sup>, 180 g per running metre is required.

### **Storage**

Unlimited. No particular precautions are required.

### **Packaging**

MASTIC 3 ROAD CE is available in cardboard cartons of 17 kg.

### **Packaging**

	Cartons per pallet*
Mastic 3 Road CE	55

<sup>\*</sup>The number of cartons per pallet may vary depending on the type of pallet.

### **Technical data**

Technical characteristics	Value	TEST
Softening point	> 120°C	EN 1427
Density at 25°C	1.02 g/cm <sup>3</sup>	EN 13880-1
Cone penetration at 25°C	> 45 dmm	EN 13880-2
Heat stability / penetration at 25°C	> 40 dmm	EN 13880-4
Heat stability / Penetration and recovery at 25°C	> 60 %	EN 13880-4
Heat stability at 60°C for 5 h angle 75°	< 2 mm	EN 13880-5
Elastic recovery	100 %	UEAtc
Hardness	50 index	ASTM D 2240

The figures shown on this product leaflet can vary within a tolerance of +/-5%. We reserve the right to change product characteristics at any time without prior notice.



